

### HSS M2 Broaching Cutters And Pilot Pins



HSS M2 Broaching Cutters															
Diameter	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
Cutter Depth	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
Part Number	BCS12	BSC13	BSC14	BCS15	BSC16	BSC17	BCS18	BSC19	BCS20	BCS21	BSC22	BCS23	BCS24	BCS25	BCS25

Diameter	27	28	29	30	31	32	33	35	36	38	39	40	47	48	49
Cutter Depth	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
Part Number	BCS27	BCS28	BCS29	BCS30	BCS31	BCS32	BCS33	BCS35	BCS36	BCS38	BCS39	BCS40	BCS47	BCS48	BCS49

Diameter	50		12	13	14	15	16	17	18	20	21	22	24	26	28
Cutter Depth	30		50	50	50	50	50	50	50	50	50	50	50	50	50
Part Number	BCS50		BCL12	BCS13	BCL14	BCL15	BCL16	BCL17	BCL18	BCL20	BCL21	BCL22	BCL24	BCL26	BCL28

Diameter	29	30	31	32	33	39	41	42	43	44	46	47	48	49	50
Cutter Depth	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
Part Number	BCL29	BCL30	BCL31	BCL32	BCL33	BCL39	BCL41	BCL42	BCL43	BCL44	BCL456	BCL47	BCL48	BCL48	BCL50

For Use On The Following Materials

Steel

Aluminium

Cast Iron

Non Ferrous Metal

Plastic



Pilot Pins			
Pin Diameter	6.35		6.35
Length	79		102
To Suit Cutter Diameter	12 - 50		12 - 50
To Suit Cutter Depth	30		50
Part Number	BPC301250		BPC501250